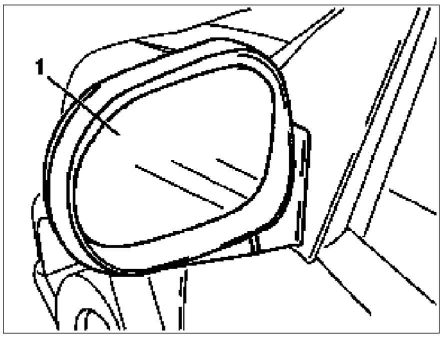
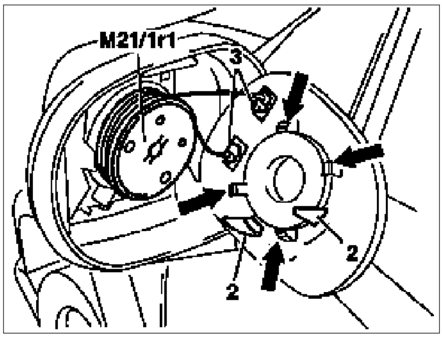
AR88.70-P-9020GH	**Removing and installing mirror glass**	**12.2.97**

MODEL 163.113 /136 /154 /172 /174 up to 31.8.01

1	*Mirror glass*
2	*Support spring*
3	*Connector*
Arrows	*Mirror glass mount*
M21/1r1	*Mirror heater*
M21/2r1	*Mirror heater (not illustrated)*



P88.70-0253-01

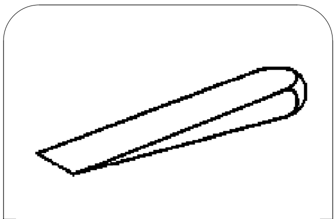


P88.70-0254-01

Operation no. of operation texts or standard texts and flat rates

Range	Op. no.	Operation text
P	883321	REPLACING GLASS FOR LEFT OUTSIDE REARVIEW MIRROR
P	883330	REPLACING GLASS FOR RIGHT OUTSIDE REARVIEW MIRROR
P	883340	REPLACING GLASS FOR BOTH OUTSIDE REARVIEW MIRRORS

	Remove/install		
1	Tilt mirror glass (1) at top outward	Actuate electrical mirror adjustment switch	
2	Press mirror glass (1) off of drive		*110589035900
3	Disconnect connector (3) from mirror heater (M21/1r1 and M21/2r1)		
4	Remove mirror glass (1)	**Installation:** Install mirror glass (1) from bottom to top, thereby observe support spring (2) and mirror glass mounts (arrows).	
5	Install in the reverse order		



110 589 03 59 00

Assembly wedge